

Agrément South Africa Certification of Asphalt Rejuvenators

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Acknowledgements



TRH21 Committee

Outline of presentation



- Background
- Proposed Performance Tests
- Certification Process

Background: What is Asphalt Rejuvenator?



A proprietary product with suitable properties to extend the lifetime of an aged asphalt mix layer (or seal), by delaying the appearance of fatigue-related distresses such as cracking and potholing, without increasing the risk of skid-related accidents.

Applied to the surface of the layer, and is differentiated from the rejuvenator used in recycled asphalt.

- Different mechanisms of rejuvenation, therefore the performance requirements differ

Performance testing of Asphalt Rejuvenator



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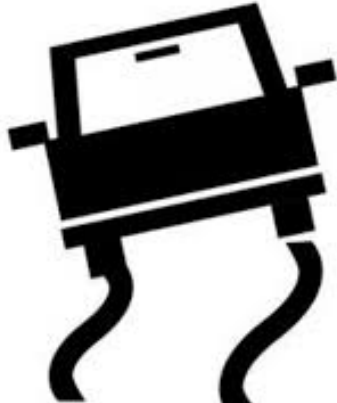
Aim is to prevent inappropriate products being applied in the market that only have a cosmetic effect.

Field Testing: Select trial installation site

Target:

- Skid resistance
- Binder stiffness after sufficient time has elapsed
- Resistance to abrasion
- Visual condition
- Quantification of Volatile material

Performance testing: Skid Resistance



Recommended method: SCRIM or Griptester

Treated vs Untreated

Target:

- Maximum 20% Loss
- May not cause instability when car turns 90° at 10 km/h
- May not fall below the minimum standard applicable
- 24 hours after Installation

Performance testing: Binder Stiffness



After binder recovery: 165 - 170°C

NB: Only recover the top 10 mm of the surface (Must be asphalt for the trial)



Performance testing: Binder Stiffness



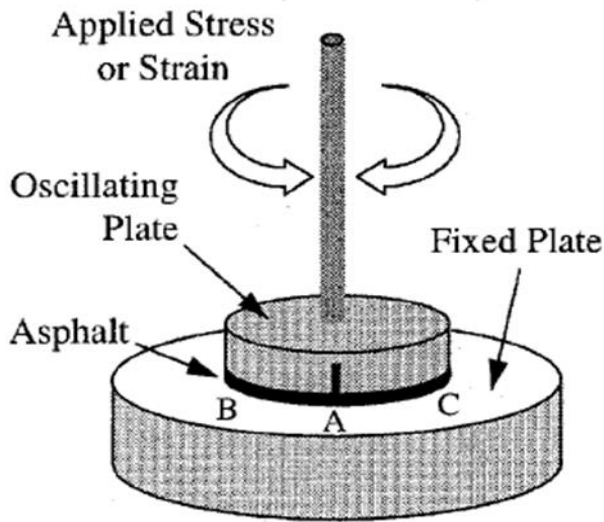
Recommended method: ASTM D7175

Target: Treated vs Untreated

- Phase angle increase – monitor only (1.5 or 2°)
- G^* improve (decrease) by 15 % minimum
- 3 months after installation



Interpretation of G^* and δ



Viscoelastic: $0 < \delta < 90^\circ$

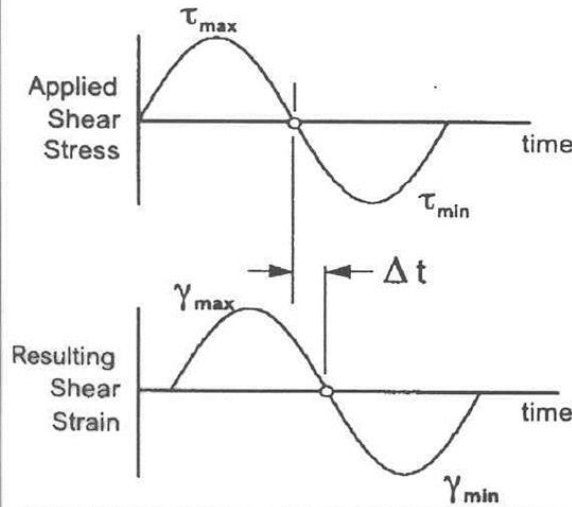
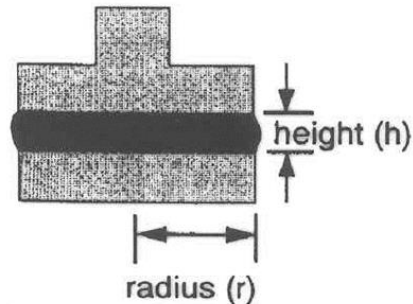


Figure 3.8
Stress-Strain Response of
a Viscoelastic Material

$$G^* = \frac{\tau_{\max} - \tau_{\min}}{\gamma_{\max} - \gamma_{\min}}$$

$\Delta t = \text{time lag} \rightarrow \delta$

torque (T)
rotation angle (Θ)



$$\tau = \frac{2T}{\pi r^3}$$

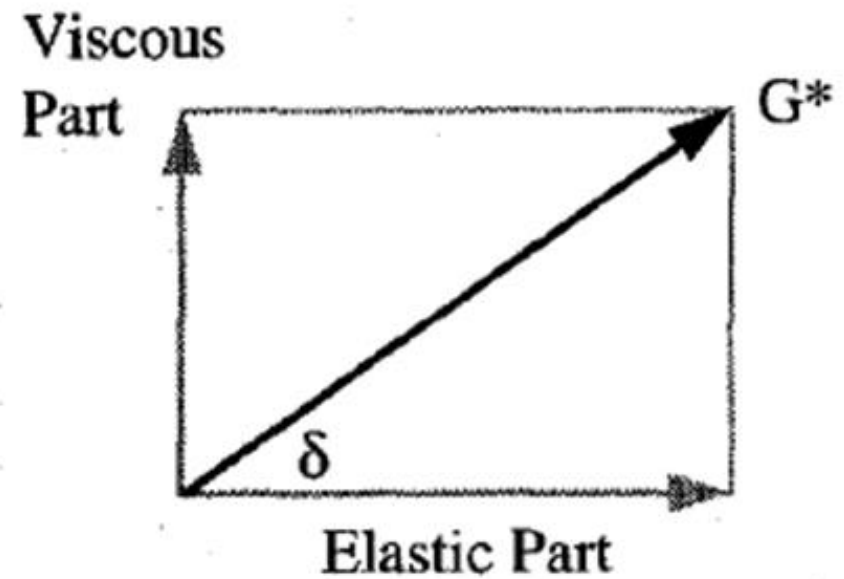
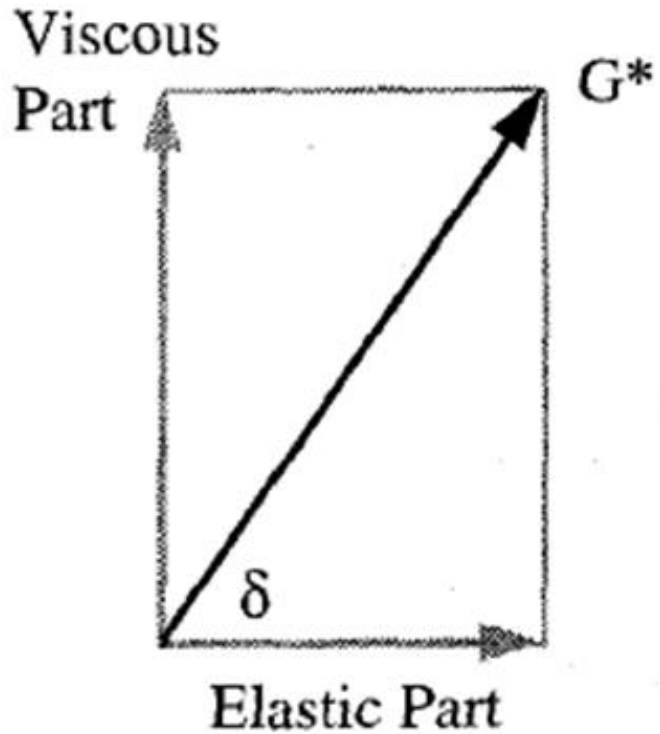
$$\gamma = \frac{\Theta r}{h}$$

where

T = maximum applied torque,
 r = radius of specimen (either
12.5 or 4 mm),
 θ = rotation angle, and
 h = specimen height (either 1
or 2 mm).

Figure 3.9
DSR Asphalt
Specimen
Calculations

Interpretation of G^* and δ



Performance testing: Abrasion resistance



Recommended method:
Cantabro

Only top 10 mm of the cores.
Treated vs Untreated

Target: Treated vs Untreated

- Minimum 20% decrease in mass loss
- 3 months after Installation



Performance testing: Visual Assessment

VISUAL ASSESSMENT : CONCRETE PAVEMENTS

COTO
Council of Transport Officers

ROAD AUTHORITY : _____ ROUTE CLASS :

1	2	3	4	5
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REGION / SUBURB : _____ TRAFFIC :

VL	L	M	H	VH
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ROAD NO / STREET NAME : _____ GRADIENT :

Flat	Med	Steep
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SEGMENT (FROM - TO) : _____ TERRAIN :

Flat	Rolling	Mount
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SEGMENT DIMENSIONS : LENGTH _____ m WIDTH _____ m

ENGINEERING ASSESSMENT

	TEXTURE		COARSE		MEDIUM		FINE		VARYING		
	DEGREE					EXTENT					
	MINOR	WARNING	SEVERE	ISOLATED	EXTENSIVE	0	1	2	3	4	5
RANDOM CRACKS											
TRANSVERSE CRACKS											
LONGITUDINAL CRACKS											
CORNER CRACKING											
CLUSTER CRACKING											
PUMPING											
JOINT SEAL CONDITION											
FAULTING											
UNDULATIONS / SETTLEMENT											
PUNCH OUTS											
SHATTERED SLABS											
PATCHING											
TEXTURE											

FUNCTIONAL ASSESSMENT

	Very Good	Good	Moderate	Poor	Very Poor
ROUGHNESS					
Problem	punch outs	shattered slabs	patching	undulations	faulting
SKID RESISTANCE		Good	Moderate	Poor	
SURFACE DRAINAGE		Adequate	Inconsistent	Inadequate	
Problem	rutting	shoulders	undulations	failures	side drains
SHOULDERS (unpaved)	None	Safe	Inconsistent	Unsafe	
Problem	eroded	overgrown	inclined	too high	too narrow

SUMMARY

GENERAL NOTES	Crushing	Blow-up	Alkali-silica		
OVERALL PAVEMENT CONDITION	Very Good	Good	Moderate	Poor	Very Poor
COMMENTS:					

Recommended method: TMH 9

Treated vs Untreated

Target:

- Report only
- Before installation, After 30 days, 3 months, 6 months, 12 months

Performance testing: Visual Assessment



Recommended method: Gas Chromatography

Treated vs Untreated

Target:

- Report only
- Before installation, After 30 days, 3 months, 6 months, 12 months
- Monitor Relationship between volatile dissipation and visual assessment



Certification process is laid out in the interim guideline

- Demonstration of Quality management system,
- Detailed method statement for the storage, handling and application of the product
- Method statement must reference an accurate MSDS
- Method Statement and MSDS must conform to the OHS Act

Implementation: Certification Process

Proof of performance at a minimum of one previous site older than one year

One installation trial

- Interim Certification after 3 months
- Full Certification after 12 months



Don't wait until it is too late



Don't have unrealistic expectations

