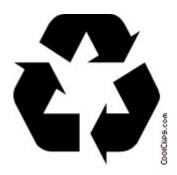
WARM MIX ASPHALT INTEREST GROUP

WMA trials: Progress report



RPF May 2010



Brackenhill Road WMA trial

November 2008

Leicester Road WMA trial

May/June 2009

Forthcoming trial in Pinetown/New Germany on Qashana Khuzwayo Road





Brackenhill Road WMA trial



Main features:

RSA's first WMA trials





Conventional temperatures

Mix D control

Mix D + 10% RA

Mix D + 20% RA (60/70 pen bitumen)

Mix D + 30% RA (60/70 pen + 2% Sasol EXP 1655)

WMA mix D + 1.5% SASOBIT

WMA mix D + 10% RA + 1.5% SASOBIT





Brackenhill Road WMA trial

Performance to date

First LTPP carried out July to October 2009 showed generally good performance with no distinct differences between the various mixes

Template developed from experience gained during these trials







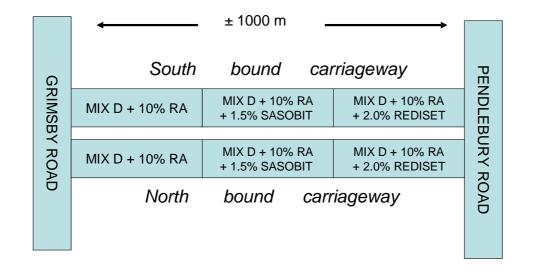
Leicester Road WMA trial

Main features



1 km dual carriageway

Bus route & carries industrial heavies









Leicester Road WMA trial

Performance to date

No significant differences in the performance

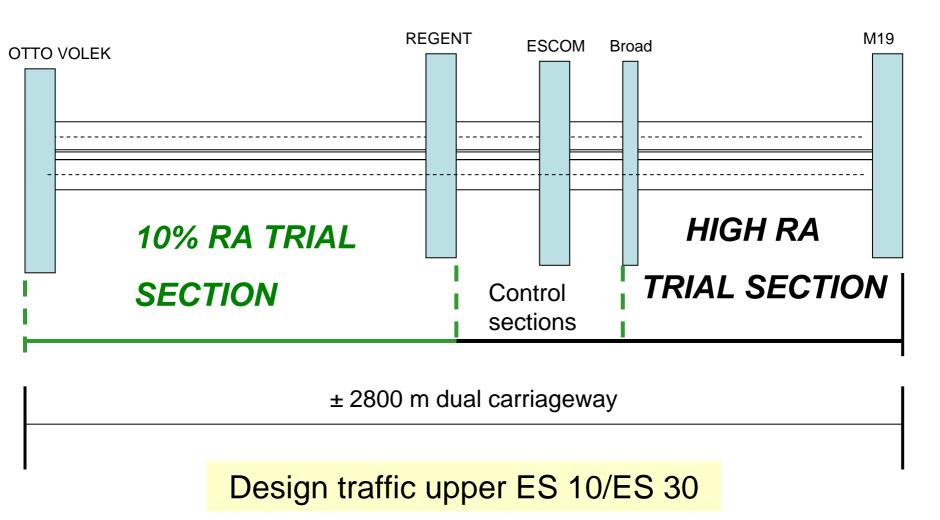
of the various sections











Already flagged as needing rehabilitation

Full rehabilitation investigation & design carried out







Generally thick asphalt

Mill out 70 mm to 120 mm and replace with modified asphalt base and surfacing



Asphalt is relatively thin on two sections

Mill off asphalt, carry out cold in place recycling, pave modified asphalt base and surfacing





Main objectives:

Mix and pave at lower temperatures than first two trials

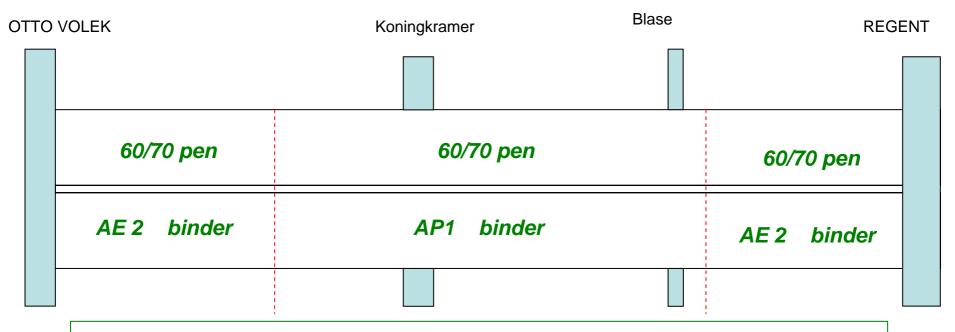
Incorporate polymer modified binders in the WMA Increase RA content in the WMA





10% RA TRIAL SECTION

ASPHALT BASE

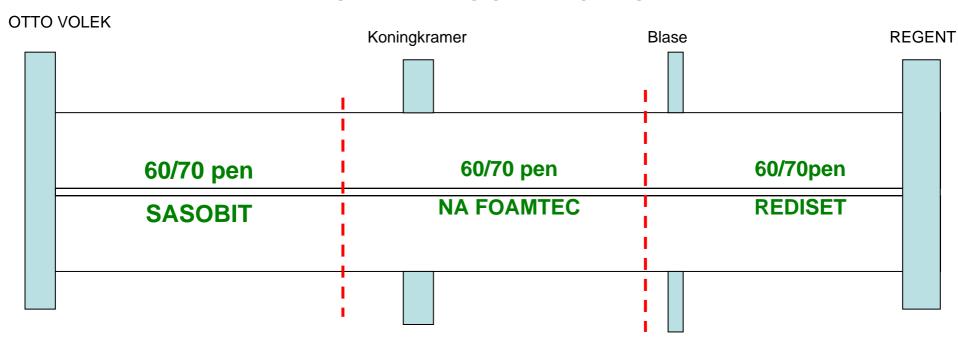


Asphalt base mix:

- WMA, at least 30°C temperature reduction
- 10% RA
- AE 2 or AP1 binder

10% RA TRIAL SECTION

ASPHALT SURFACING

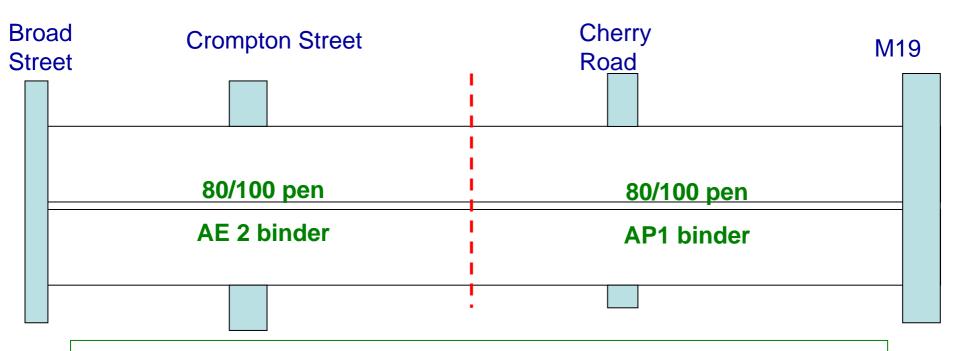


Asphalt surfacing mix:

- WMA, at least 30°C temperature reduction
- 10 % RA

HIGH RA TRIAL SECTION

ASPHALT BASE

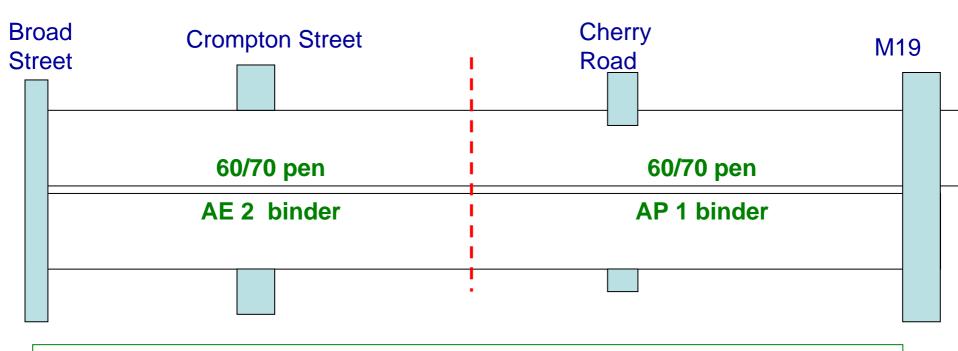


Asphalt base mix:

- WMA, at least 20°C temperature reduction
- 40% RA
- AE 2 or AP1 binder

HIGH RA TRIAL SECTION

ASPHALT SURFACING



Asphalt surfacing mix:

- WMA, at least 30°C temperature reduction
- 10 % RA
- AE 2 or AP1 binder

Other matters:

Drafting of comprehensive specification for recycling and WMA

- First draft end May
- Final draft end 2010

Report on forthcoming trial by November RPF

Guidelines for use of WMA in RSA by February 2011



