

ROAD PAVEMENT FORUM

7 – 8 November 2016

Certification of Cold Premixed Asphalt Mixtures

Dennis Rossmann

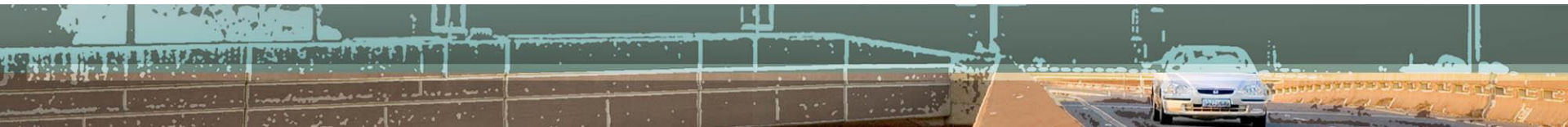


ROAD PAVEMENT FORUM

20 – 21 May 2014

“Cold” Premixed Asphalt for Patching/Pothole Repair Purposes

Dennis Rossmann



VALUE OF PATCHING PRODUCTS PURCHASED ANNUALLY?

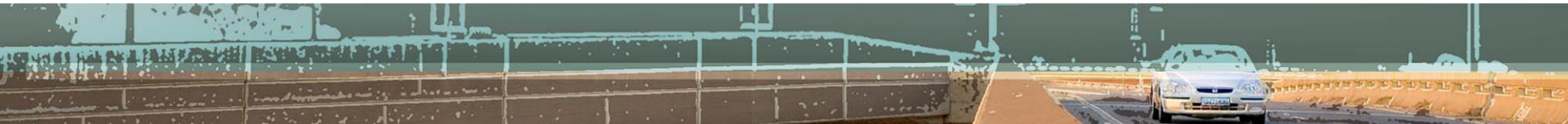
150 – 250 million Rand??????

NEWS 24 Survey: >1800 respondents

Which cities have the most potholes:

- Johannesburg – 47%
- East London – 23%
- Durban – 10%
- Bloemfontein – 10%
- Pretoria – 7%
- Cape Town – 3%

Cape Town repairs 260 potholes a week!!!!



**WATCH
DAYFORUM**

**LET US HELP
YOU WITH YOUR
BILLING AND
SERVICE ISSUES**



BY ANNA COX
See PAGE 10

The Star

with **BUSINESSREPORT**



Shoot

COMPLETE GUIDE
to Bafana Bafana's
AFCON qualifier
vs Sierra Leone
this weekend

OCTOBER 8 2010

Established October 17 1887

R5,30 inc VAT (R5,30 outside Gauteng) Zimbabwe US\$2,50 Annual subscribers: R4,64

www.star.co.za

... PM EDITION

Winning Joburg's holey war

Officials claim vast majority of reported potholes have been fixed



BEFORE



AFTER

ERFONTEIN: These series of potholes on Modderfontein Road, opposite the Sandringham police station, were reported on September 21. A re-visit on October 6 revealed they had been patched up. Workers from the Joburg Roads Agency were still on site attending to piping on the side of the road.

PICTURES: CHRIS COULNGRIDE AND ANDREW ROYAL



BEFORE



AFTER



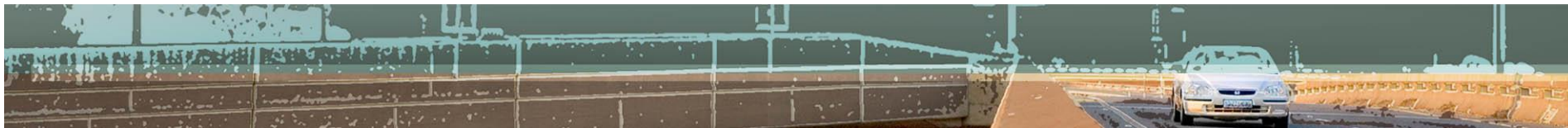
BEFORE



AFTER



Creating wealth through infrastructure



Technical evaluation of Pro-phalt road repair system for Agrément SA

Restricted

Version: 1.0

Authors: E Denneman

A Maharaj

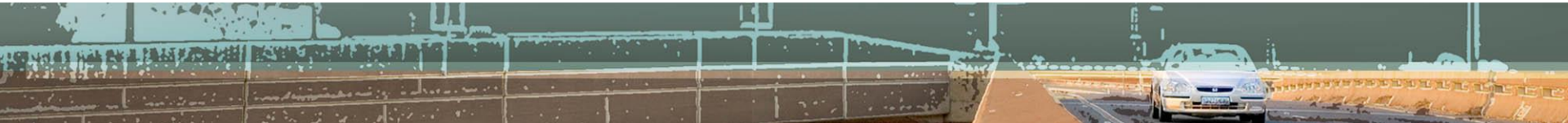
Agrément South Africa
PO Box 395
Pretoria 0001

CSIR Built Environment
PO Box 395
Pretoria 0001



PFMAA Procurement Regulations

- Fair
- Transparent
- Competitive
- Value for money
- Fit for Purpose



PotHole!



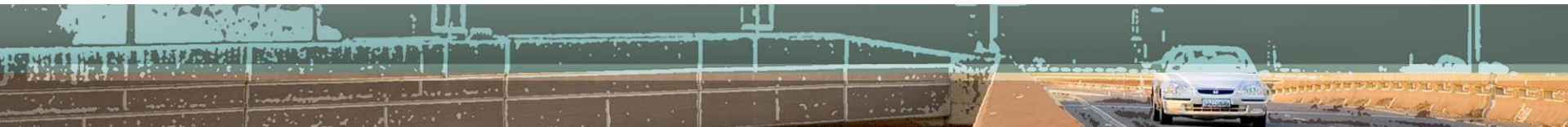






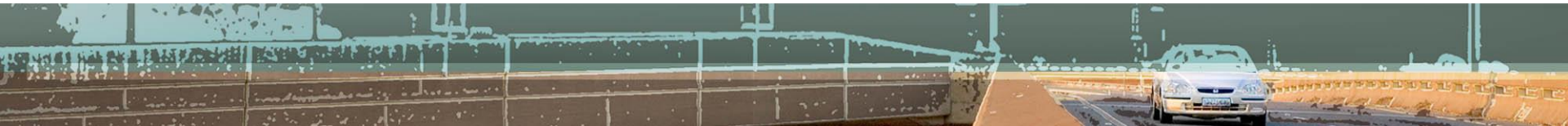
ARE ALL AVAILABLE PATCHING PRODUCTS FIT FOR ALL PURPOSES?

- Same product/system for all pavement structures?
- Same product/system for “short term” or “long term” solution
- Proprietary Products – QA systems?
- Agrément Certification?



PATCHING PRODUCTS/ SYSTEMS

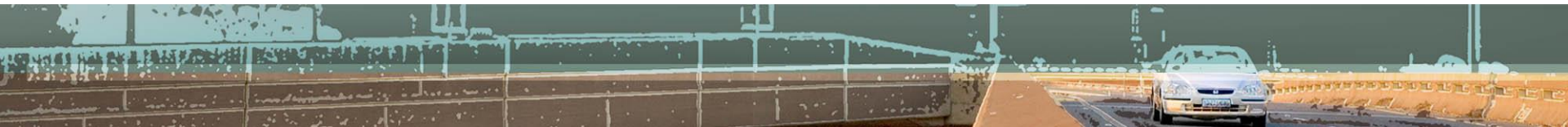
- What Specifications are being used??
- What are the more important product properties:
 - In place volumetric properties
 - Stability
 - Fatigue properties
 - Friction (PSV)
 - Compactibility
 - Permeability
 - Shelf life



PATCHING PRODUCTS/ SYSTEMS

Questions to ask?

- Is it a long term/permanent repair
- Is it a short term (safety) repair – “throw & go”
- Is it a thin patch on a granular substrate
- Is it a thin patch on a thick “bound” substrate
- Is it a “thick” patch (permanent deformation risk)
- Is it a “shallow” patch (delamination)
- Will it have to be paver-laid (“Balling”; texture etc)



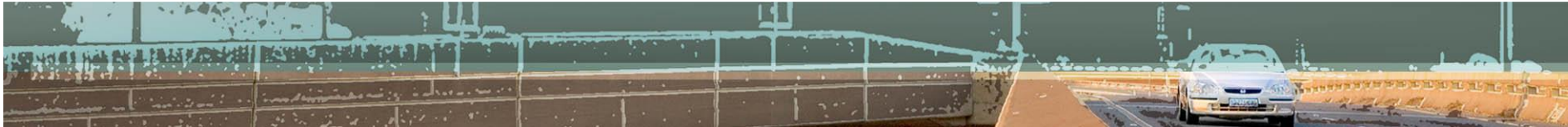
Agrément Workshop

24 June 2016



Reg. No. 1998/009584/06

Creating wealth through infrastructure



POSSIBLE MIX CATERGORIES ?

- Type1 – Emergency Repair
- Type 2 – Permanent Repair (< 3M² ?)
- Type 3 - Permanent Repair (> 3M² - paver laid?)

Fundamentals?

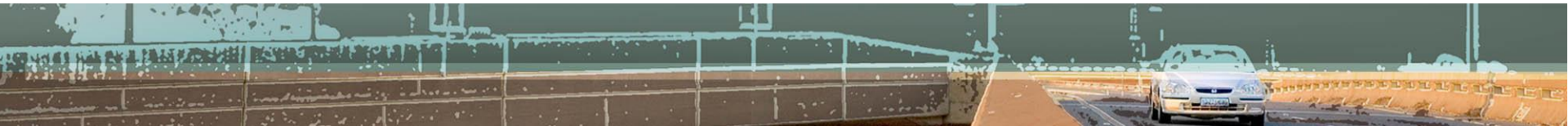
- Max agg size $< 1/3$ of layer thickness
- Testing done at shelf life recommended by manufacturer
- Test specimens conditioned @ 60°C for 24 hrs.
- Stiffness of material to be compatible with surrounding material $\pm 40\%$ of adjacent material
- Non-bituminous products also to be assessed?

PARAMETER	TEST	TYPE 1 ^[1]	TYPE 2 ^[2]	TYPE 3 ^[3]
Aggregate Polish Resistance	PSV test	N/A	N/A	≥ 45 ^[4]
Aggregate Crushing Value	ACV test	N/A	≤ 25%	≤ 25%
In service texture depth	SMTD	N/A	N/A	≥ 0.6 mm
	OR Sand Patch method			
Resistance to Permanent Deformation	Hamburg Wheel-Tracking Test (HWTT) as per AASHTO: T 324	N/A	≥ 5 000 reps to rut of 20 mm at 30°C	≥ 16 000 reps to rut of 6 mm at 50°C
Resistance to cracking	Visual – No fatigue cracking	After 6 months	After 2 years	After 2 years
	AND Four point beam fatigue after ageing	N/A	N/A	Typical values: Sabita Manual 35/TRH 8
Durability	Modified Lottman test After long term ageing	N/A	TSR ≥ 0.8	TSR ≥ 0.8
	AND Visual – No disintegration or loss of material	After 6 months	After 2 years	After 2 years

PARAMETER	TEST	TYPE 1 ^[1]	TYPE 2 ^[2]	TYPE 3 ^[3]
Compaction (construction voids content)	Gyratory compaction (xx gyrations) at application temperature, followed by conditioning of the briquette OR Field cores after construction	≤ 8%	≤ 8%	≤ 8%
Terminal voids content	Gyratory compaction (300 gyrations) at 135°C → conditioning of the briquette	N/A	N/A	≥ 1.5%
Visual condition of pavement	TMH 9 (new version)	N/A	Condition index: ≤ 2	Condition index: ≤ 2
Field rutting after 2 years	TMH 9 (new version)	N/A	Rut < 10 mm	Rut < 5 mm
Water permeability	Water Permeability on field core after construction (BS1377-8:1990)	≤ 10 l/m ² /h	≤ 7 l/m ² /h	≤ 7 l/m ² /h
Bond strength	Torque bond test on field core after one month	N/A	N/A	≥ 400 kPa

CONCLUSIONS

- Finally making some progress
- Follow up Workshop to be scheduled with the next 2 months
- We have Julias on board
- Juilas Komba – he is doing an EFFing good job



Thank
You For
Your
Patients

