

**Road Pavement Forum  
Gordon's Bay  
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**POTHOLE GUIDELINES**

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# POTHOLES

## Background

- Value of SA roads – R1 trillion
- Paved roads – R800 billion
- Significant asset that needs preservation
- Lack of maintenance and resulting potholes estimated to cost road users R50 b/year

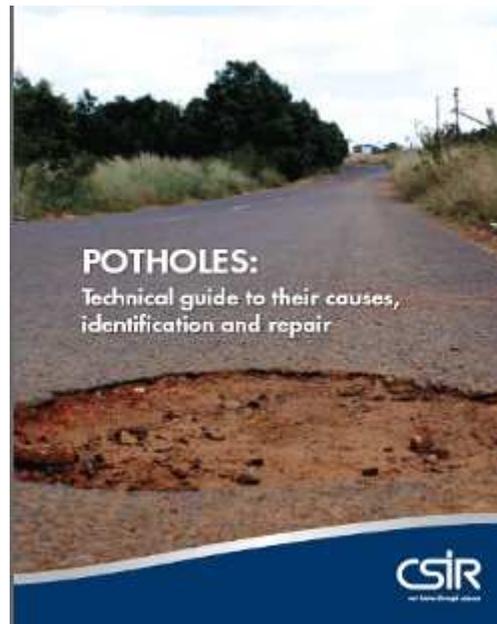
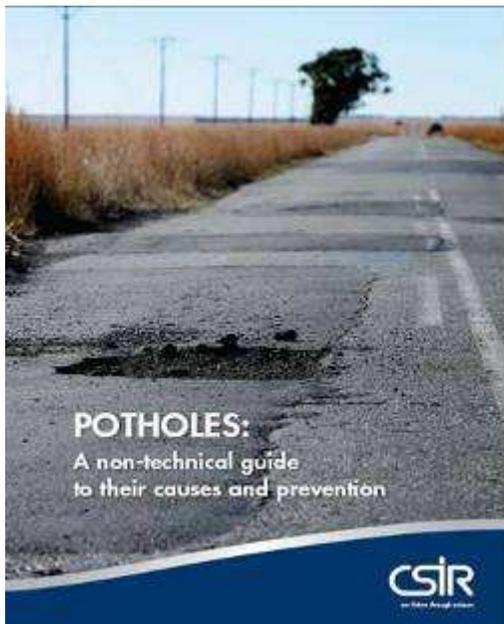


# POTHOLES

## Why this work ?

- Try to reduce the problem
- CSIR contribution to service delivery
- We don't fix potholes – research and training

## What is covered ?



# POTHOLES NON-TECHNICAL

## For decision makers

### Content

- Brief background
- Causes of potholes
- Prevention of potholes
- Conclusion

### Causes

- Interaction of water and vehicles
- Particularly on roads lacking preventative maintenance
  - Unsealed cracking
  - Ageing and drying of binder
- Worsened by the increase in heavy vehicles





## POTHOLES NON-TECHNICAL

### Summary

- Carry out preventative and proactive (not reactive) maintenance
- Implement a well-controlled maintenance programme
- Attend to roads with old seals (dry bitumen)
- Ensure that cracks in the surfacing are sealed
- Repair potholes as soon as possible (properly)
- Use well-trained teams



# POTHOLES TECHNICAL

**Aimed at engineers, maintenance supervisors, etc.**

## **Content**

- Introduction
- Causes of potholes
- Classification and management
- Repair/correction of potholes
- Quality control
- Conclusions

## **Highlights**

- Considerably more detail than non-technical

# POTHOLES TECHNICAL

## Causes of potholes

- Differences between asphalt and thin seals
- Actual identification of causes
- Will affect repair procedure





# POTHOLES TECHNICAL

## Classification

- Innovative part of document

**Table 1: Key to decision process for repair of potholes**

Key	Defect	Repair action	Go to
1	Surfacing is asphalt		2
	Surfacing is thin bituminous seal		4
2	Pothole is deeper than asphalt wearing course		3
	Bottom of pothole is within asphalt wearing course	<i>Shallow asphalt (HMA or cold mix)</i>	
3	Pothole caused by cracking due to fatigue of asphalt	<i>Deep repair after sub-soil drainage installation</i>	
	Pothole caused by localised surface water ingress with no associated crocodile cracking	<i>Medium depth asphalt repair</i>	
4	Pothole has exposed an unstabilized base		5
	Pothole has exposed a stabilized base		10
5	Pothole is not associated with cracks		6
	Pothole is associated with cracks		8
6	Pothole affects seal and top of base only (< 50 mm)	<i>Shallow surface repair</i>	
	Pothole extends > 50 mm into base		7
7	Pothole affects only the base	<i>Medium depth repair</i>	
	Pothole extends below the base		8
8	Pothole does not affect entire pavement structure (only base and subbase)	<i>Medium depth or deep repair</i>	
	Pothole affects entire pavement structure		9
9	Pothole is the result of saturated subgrade or support	<i>Deep repair after sub-soil drainage installation</i>	
	Pothole is the result of poor material – no evidence of excessive subsoil water	<i>Deep repair</i>	
10	Top of base has carbonated and is weak		11
	Top of base has not carbonated excessively and is still strong	<i>Shallow surface repair</i>	
11	Pothole is associated with crocodile cracking	<i>Deep repair</i>	
	Pothole is not associated with crocodile cracking	<i>Medium depth repair</i>	

<p>1</p>	<p>Surfacing is asphalt ..... → 2</p>		<p>Surfacing is thin bituminous seal ..... → 4</p>	
<p>2</p>	<p>Pothole is deeper than asphalt wearing course ..... → 3</p>		<p>Bottom of pothole is within asphalt wearing course <b>Shallow asphalt (HMA or cold mix)</b></p>	
<p>3</p>	<p>Pothole caused by cracking due to fatigue of asphalt <b>Deep repair after sub- soil drainage installation</b></p>		<p>Pothole caused by localised surface water ingress with no associated crocodile cracking <b>Medium depth asphalt repair</b></p>	

<p><b>4</b></p>	<p>Pothole has exposed an unstabilized base ..... → <b>5</b></p>		<p>Pothole has exposed a stabilized base ..... → <b>10</b></p>	
<p><b>5</b></p>	<p>Pothole is not associated with cracks ..... → <b>6</b></p>		<p>Pothole is associated with cracks ..... → <b>8</b></p>	
<p><b>6</b></p>	<p>Pothole affects seal and top of base only (&lt; 50 mm) <b>Shallow surface repair</b></p>		<p>Pothole extends &gt; 50 mm into base ..... → <b>7</b></p>	

<p><b>7</b></p>	<p>Pothole affects only the base</p> <p><b>Medium depth repair</b></p>		<p>Pothole extends below the base</p> <p>..... → <b>8</b></p>	
<p><b>8</b></p>	<p>Pothole does not affect entire pavement structure (only base and subbase)</p> <p><b>Medium depth or deep repair</b></p>		<p>Pothole affects entire pavement structure - deformation</p> <p>..... → <b>9</b></p>	
<p><b>9</b></p>	<p>Pothole is the result of saturated subgrade or support</p> <p><b>Deep repair after sub-soil drainage installation</b></p>		<p>Pothole is the result of poor material – no evidence of excessive sub-soil water</p> <p><b>Deep repair</b></p>	

<p><b>10</b></p>	<p>Top of base has carbonated and is weak ..... → <b>11</b></p>		<p>Top of base has not carbonated excessively and is still strong <b>Shallow surface repair</b></p>	
<p><b>11</b></p>	<p>Pothole is associated with crocodile cracking <b>Deep repair</b></p>		<p>Pothole is not associated with crocodile cracking <b>Medium depth repair</b></p>	



# POTHOLES TECHNICAL

## Repair/correction of potholes

### Methods

- Shallow asphalt repair
- Medium-depth asphalt repair
- Deep repair (asphalt) with or without subsoil drainage
- Shallow surface repair (thin seals)
- Medium-depth repair (thin bituminous seals)
- Deep repair (thin bituminous seals) with or without subsoil drainage



# POTHOLES TECHNICAL

## Quality control

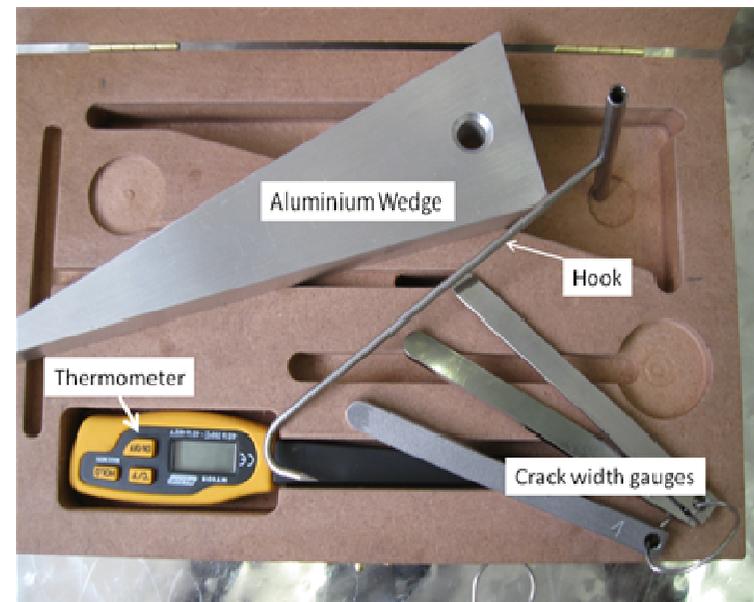
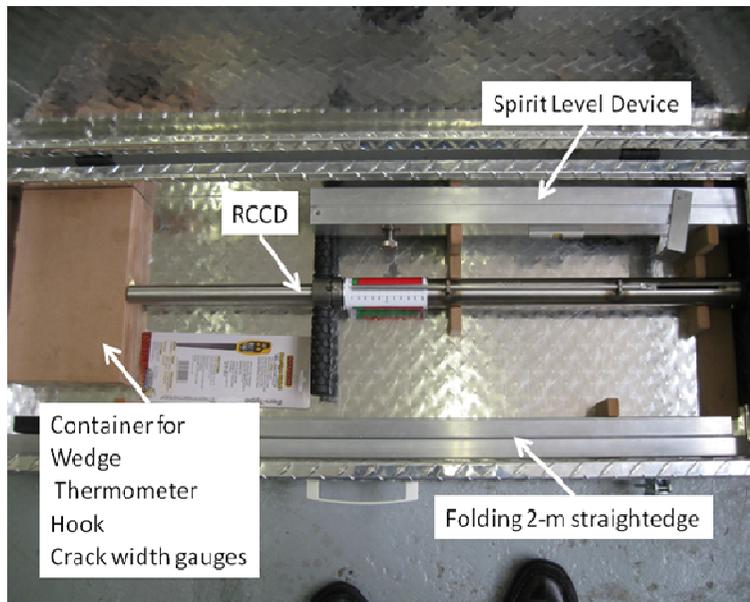
- Current problem is quality of repairs
- Frequently needs to be redone
- Use of system described should avoid this
- Still needs to be done properly
- Prepared a “kit” of required tools to assist



# POTHOLES TECHNICAL

## Quality control

- Kit





## CURRENT STATUS

### Training

- Workshops arranged by SARF
  - 6 held so far (ca. 250 delegates)
- Presentation to Parliamentary Portfolio Committee on Transport in March 2011 (PPG)
- Now directly at request of authorities
  - Dept Public Works, Tshwane Metro (4 workshops held with about 400 trainees)
- 8 more planned by SARF
- AsAc is arranging to train NQF levels < 5 with hands-on patching instruction

# POTHOLES

## Summary

- Sincerely hope that this assists with reduction of the problem
- Documents are freely available – no excuse for poor patching



# Thank you

[www.csir.co.za/pothole\\_guides](http://www.csir.co.za/pothole_guides)