

# 1<sup>st</sup> Annual Asphalt Briquette Competition

STELLENBOSCH UNIVERSITY

## Undergraduate and Advanced

Road Pavement Forum  
6 November 2016



*In the beginning.....*

**Guinea Pig Testing**

**Undergraduate**



# The competition.....

YOU ARE HEREBY CORDIALLY  
INVITED TO THE

## 1<sup>st</sup> Annual Asphalt Briquette Competition

TUESDAY, MAY 10, 2016 AT 15:15

PAVEMENT ENGINEERING LAB  
CIVIL ENGINEERING PARKING QUAD,  
STELLENBOSCH UNIVERSITY



**sabita**

*excellence in bituminous products*

Sponsored by:



**Much  
Asphalt**

Technical Support:

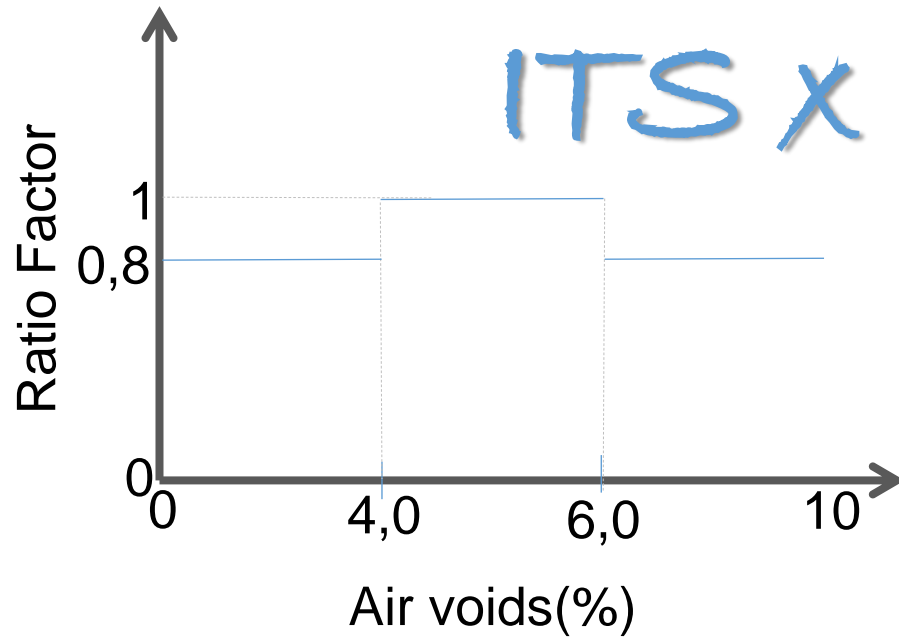


# Undergraduate Criteria.....



**(a)** Indirect Tensile Strength

1



**(b)** Target Air Voids

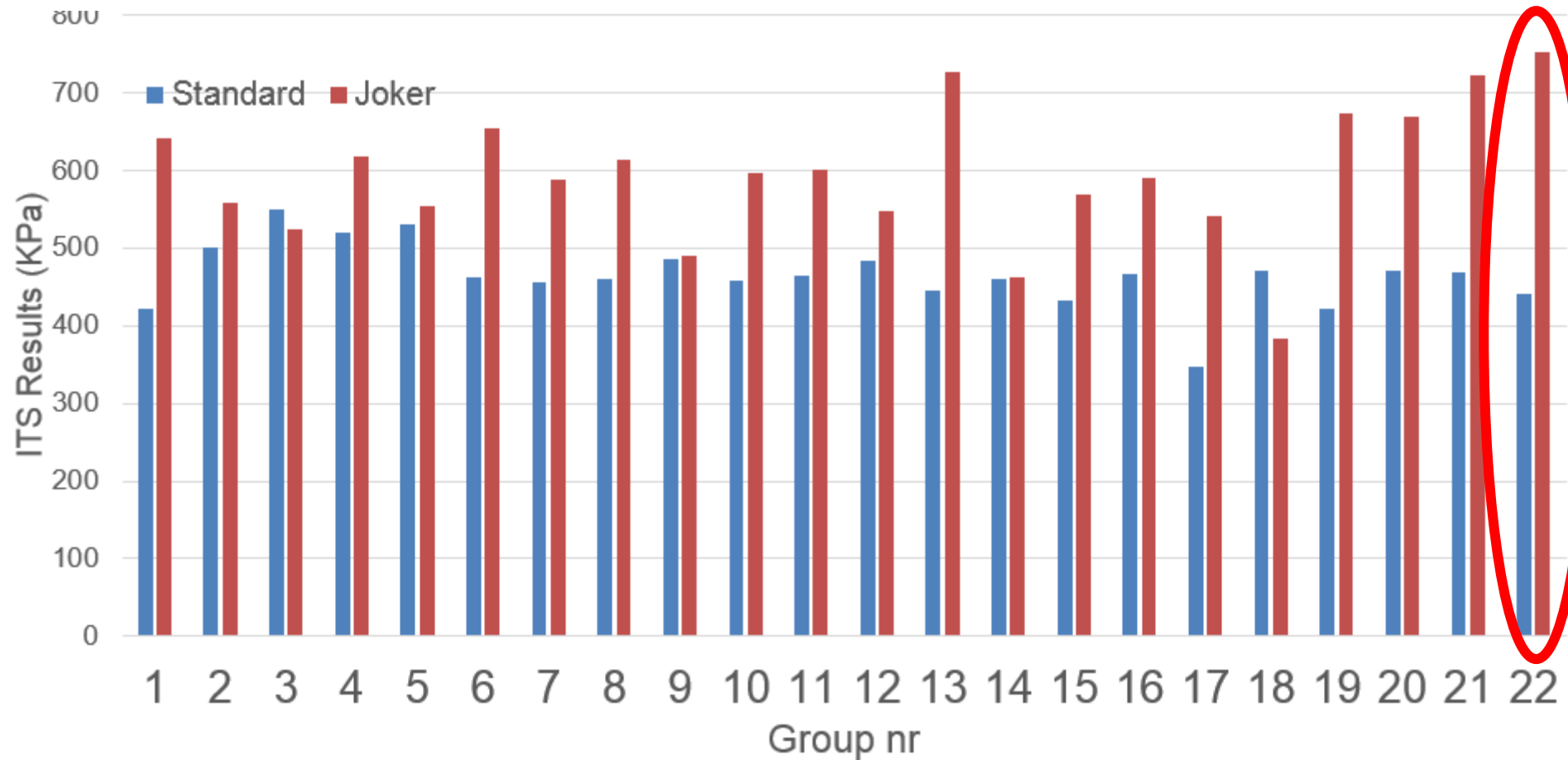
2

# The concentration.....



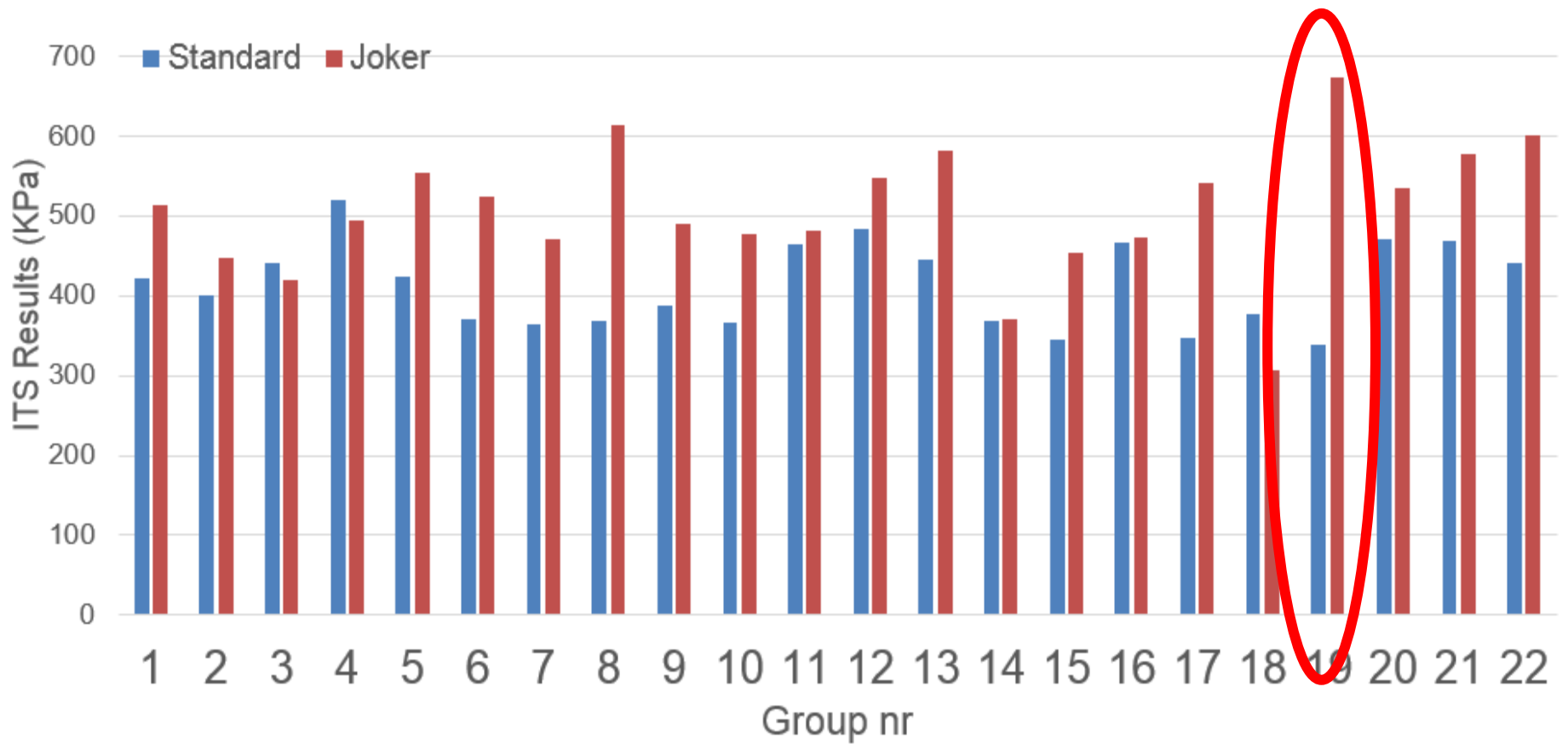
The results.....

(no consideration of voids)



The results.....

(Penalised with factor of 0.8)



# The consolation.....





# The consolation.....



Thanks to the sponsors.....



The winning group.....



Upping the ante.....

1<sup>st</sup> Annual **Advanced**  
Asphalt

Briquette Competition

19-23 September 2016

STELLENBOSCH UNIVERSITY



Upping the ante.....



Warm Mix Asphalt  
Technology



# Precision Planning.....

<b>Task name</b>
<b>Meetings and briefs (all stakeholders)</b>
Inception meeting (stakeholders)
Workplan Meeting (Deadline details)
Feedback Meeting
RPF Presentation
<b>Competition Development</b>
Thinkscrum
Development of Workshop Notes
Dummy-run of Workshop Activities in Laboratory
Recalibration of Workshop Notes
Final Dummy-Run
<b>Acquisition and Preparation of Materials</b>
Acquisition aggregate
Sieving aggregate in Various Fractions
Constitute of Fractions in Set Grading
Acquisition of Bitumen
Acquisition of Sasobit
<b>Execution of Workshop Activities</b>
Asphalt Briquette Competition Briefing
Groups to Prepare or Modify Gradings
Mixing of First set of Samples
Mixing of Second Set of Samples
<b>Testing of specimens</b>
Testing of Raw materials for Workshop Activities
Testing of Dummy Specimens (calibration of measurement criteria)
Testing Round 1 Specimens
Testing Round 2 Specimens
<b>Finalisation and Reporting of Results</b>
Reporting of Results Round 1
Intermittent Competition Winners Announcement
Reporting of Results Round 2





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## PMII CLASS 2016

# The challenge..

Execution of Workshop Activities

Asphalt Briquette Competition Briefing

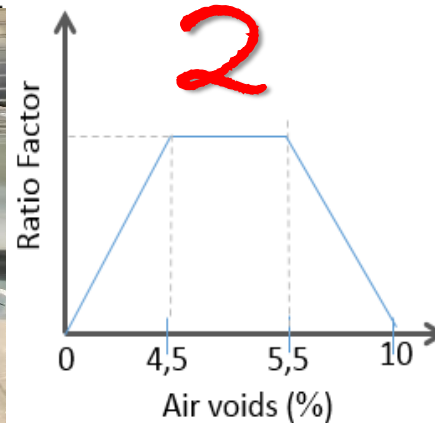
Groups to Prepare or Modify Gradings

Mixing of First set of Samples

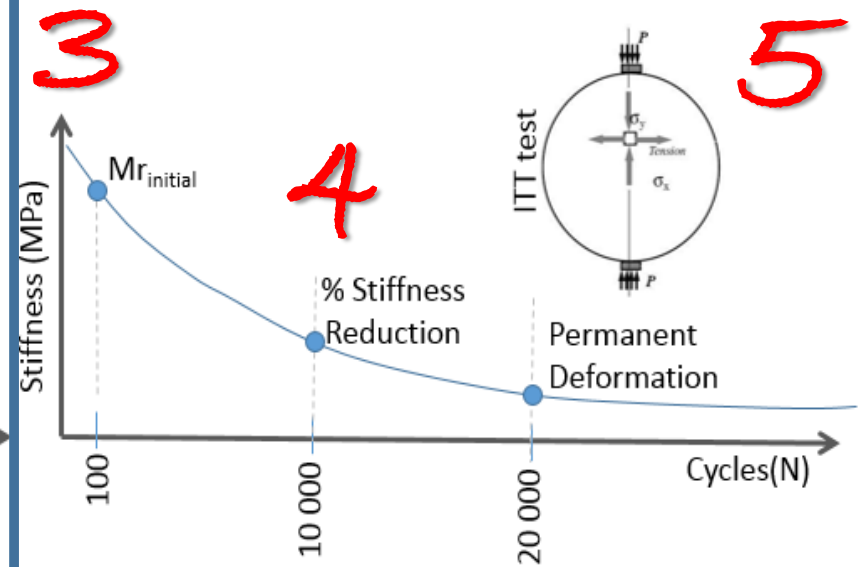
Mixing of Second Set of Samples



(a) Indirect Tensile Strength



(b) Target Air Voids



(c) Indirect Tensile Test [dynamic] to determine  $M_r$  initial at 100 cycles (d) % stiffness reduction at 10 000 cycles and (e) Permanent Deformation, all at 10Hz, 15°C

During the course  
(interim)

After the course  
(final)

# The good .....

Execution of Workshop Activities

Asphalt Briquette Competition Briefing

Groups to Prepare or Modify Gradings

Mixing of First set of Samples

Mixing of Second Set of Samples



# The good .....

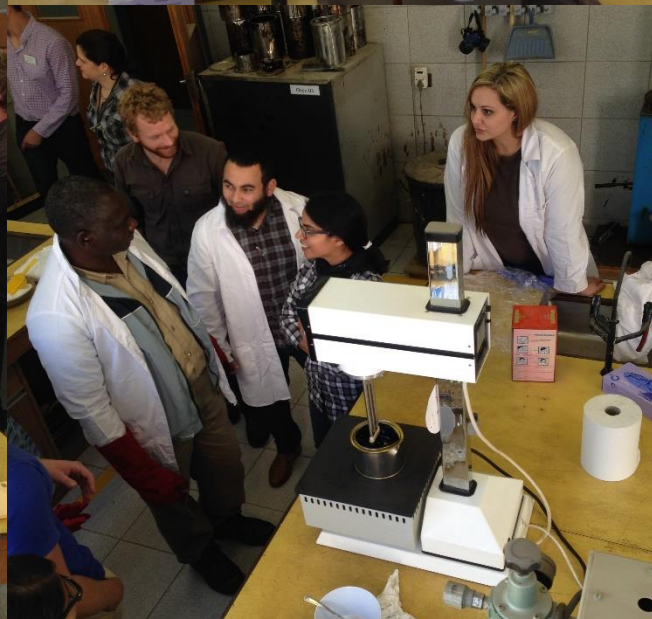
Execution of Workshop Activities

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Mixing of First set of Samples

Mixing of Second Set of Samples



# The good .....

Execution of Workshop Activities

Asphalt Briquette Competition Briefing

Groups to Prepare or Modify Gradings

Mixing of First set of Samples

Mixing of Second Set of Samples





# The serious .....

Execution of Workshop Activities

Asphalt Briquette Competition Briefing

Groups to Prepare or Modify Gradings

Mixing of First set of Samples

Mixing of Second Set of Samples



# The very serious

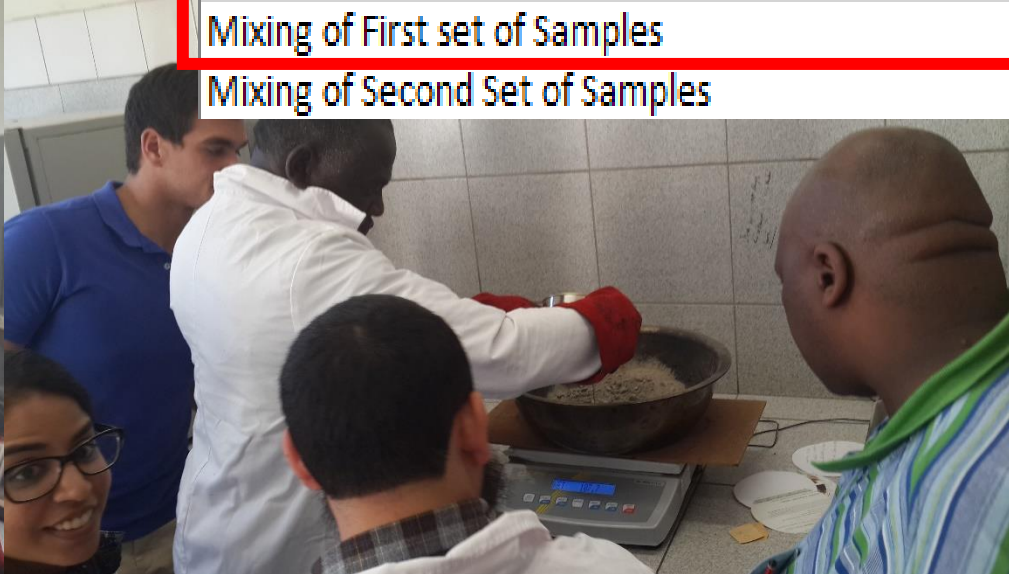
Execution of Workshop Activities

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# The crazy .....

Execution of Workshop Activities

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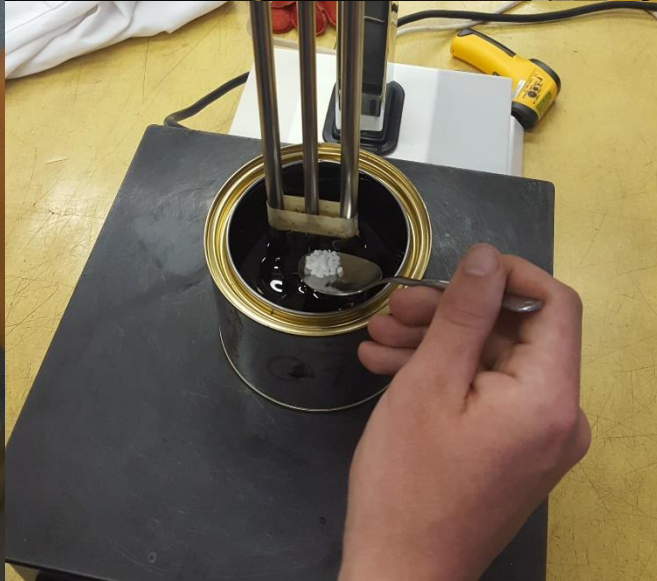
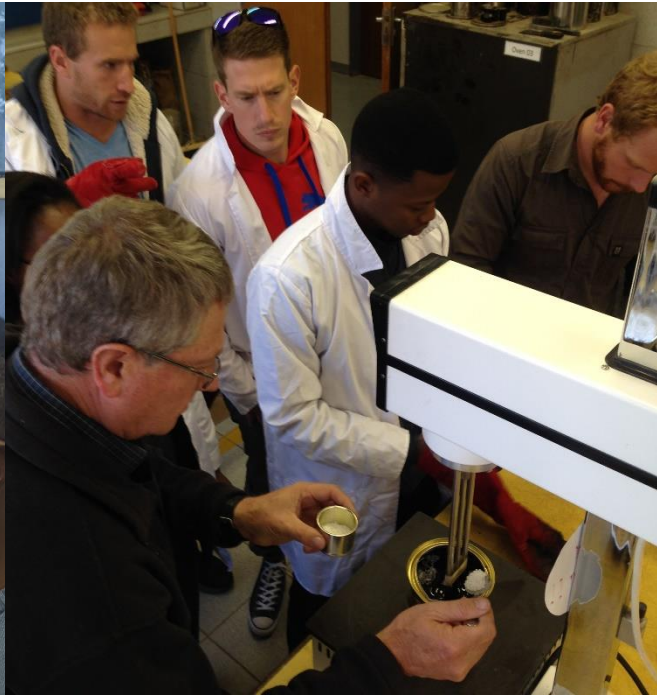
Hít ít bokkie!



# Precision engineering.....?



# Precision engineering.....?





## Testing of specimens

Testing of Raw materials for Workshop Activities

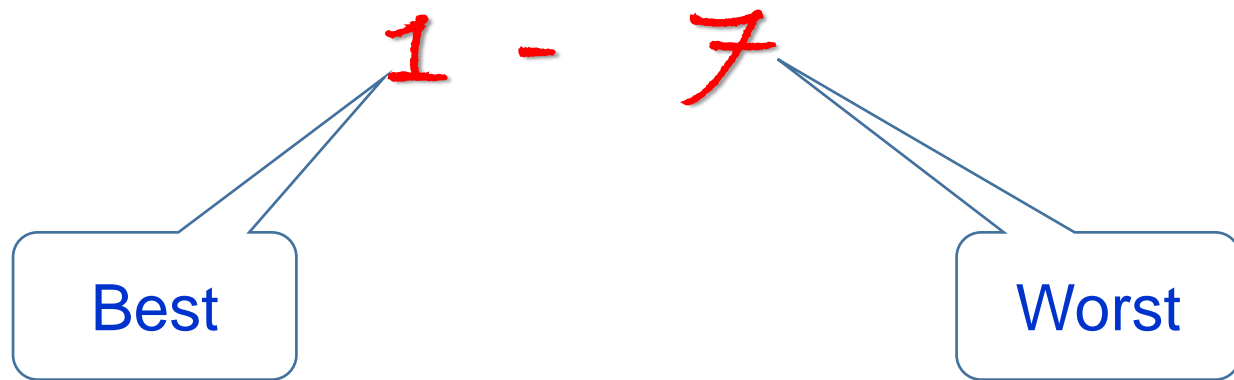
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Testing Round 1 Specimens

Testing Round 2 Specimens

# Competition rules.....

-Ranking of best to worst:



-for each of set out criteria

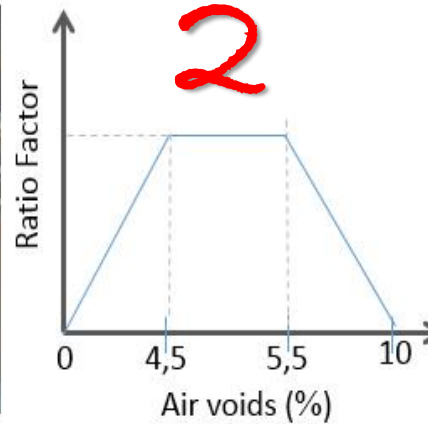


# The challenge.....

1



(a) Indirect Tensile Strength



(b) Target Air Voids

During the course  
(interim)

And the winner is .....

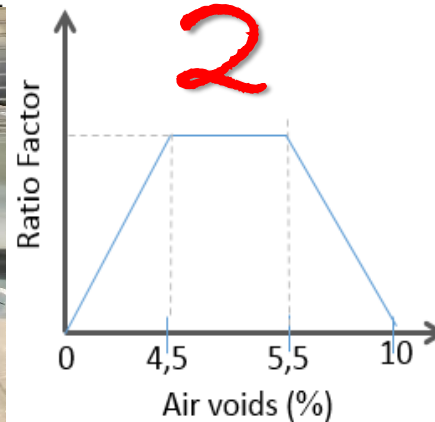
Group nr	VOIDS (%)						ITS (kPa)			Final Ranking
	Binder content (%)	SASOBIT (%)	Rice (1000kg/m <sup>3</sup> )	BRD (1000kg/m <sup>3</sup> )	Voids (%)	Ranking	Force (KN)	ITS (KPa)	Ranking	
<b>1</b>	5.7%	1,3%	2,497	2,359	5,53	2	30,77	1632	7	<b>9</b>
<b>2</b>	5.7%	3,0%	2,483	2,376	4,30	4	44,11	2007	1	<b>5</b>
<b>3</b>	5.8%	3,5%	2,475	2,373	4,10	7	37,29	1840	3	<b>10</b>
<b>4</b>	5.2%	3,0%	2,488	2,359	5,20	1	38,45	1863	2	<b>3</b>
<b>5</b>	5.7%	1,3%	2,52	2,380	5,55	3	33,19	1783	6	<b>9</b>
<b>6</b>	6.0%	2,5%	2,484	2,380	4,18	6	33,76	1813	4	<b>10</b>
<b>7</b>	5.7%	1,5%	2,498	2,353	5,81	5	34,81	1802	5	<b>10</b>

**1st**

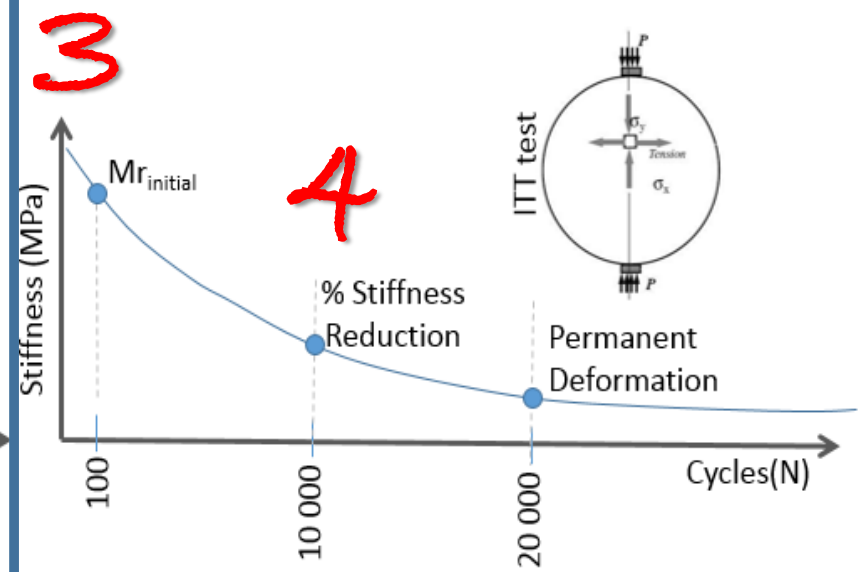
# Adding all criteria.....



(a) Indirect Tensile Strength



(b) Target Air Voids



(c) Indirect Tensile Test [dynamic] to determine  $Mr_{initial}$  at 100 cycles (d) % stiffness reduction at 10 000 cycles and (e) Permanent Deformation, all at 10Hz, 15°C

During the course  
(interim)

After the course  
(final)

And the <sup>interim</sup> winner ~~is~~ ..... was

Group nr	VOIDS (%)						ITS (kPa)			Final Ranking
	Binder content (%)	SASOBIT (%)	Rice (1000kg/m <sup>3</sup> )	BRD (1000kg/m <sup>3</sup> )	Voids (%)	Ranking	Force (KN)	ITS (KPa)	Ranking	
1	5.7%	1,3%	2,497	2,359	5,53	2	30,77	1632	7	9
2	5.7%	3,0%	2,483	2,376	4,30	4	44,11	2007	1	5
3	5.8%	3,5%	2,475	2,373	4,10	7	37,29	1840	3	10
4	5.2%	3,0%	2,488	2,359	5,20	1	38,45	1863	2	3
5	5.7%	1,3%	2,52	2,380	5,55	3	33,19	1783	6	9
6	6.0%	2,5%	2,484	2,380	4,18	6	33,76	1813	4	10
7	5.7%	1,5%	2,498	2,353	5,81	5	34,81	1802	5	10

**1st**

And the <sup>new</sup> winners are .....

VOIDS (%)					ITS (kPa)			Mr initial (Mpa)		Fatigue Life		Pemanent Deformation		Final Ranking
Group nr	Binder content (%)	SASOBIT (%)	Voids (%)	Ranking	Force (KN)	ITS (KPa)	Ranking	Resilient Modulus @ 20% Stress Ratio	Ranking	% Reduction @ 10 000 cycles	Ranking	$\mu\epsilon$ @ 20 000 cycles	Ranking	
1	5.7%	1,3%	5,53	2	30,77	1632	7	17509	4	21,4	5	21402	3	21
2	5.7%	3,0%	4,30	4	44,11	2007	1	10701	6	13,0	2	10910	2	15
3	5.8%	3,5%	4,10	7	37,29	1840	3	18244	3	N/A	6	N/A	5	24
4	5.2%	3,0%	5,20	1	38,45	1863	2	10994	5	16,2	4	9460	1	13
5	5.7%	1,3%	5,55	3	33,19	1783	6	9561	7	N/A	6	N/A	5	27
6	6.0%	2,5%	4,18	6	33,76	1813	4	23676	1	8,5	1	21769	4	16
7	5.7%	1,5%	5,81	5	34,81	1802	5	18770	2	13,9	3	N/A	5	20

2nd

1st

3rd

# Outcomes achieved

ITS



Durability



(undergrad)

# Outcomes achieved

(advanced)

Fatigue



Deformation



Stiffness



Durability



TS



# Outcomes achieved

(undergrad and advanced)

- sound fundamental knowledge
- practical application and exposure to the laboratory and pavement technology
- advanced: WMA Technology exposure
- various challenges involved in the laboratory
- industry networking





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