

RPF

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Barry Pearce: Learning Matters etc



## ASPASA Technical Audits – ISO 17025 Content

- Overview
- What will be checked
- Splitting of membership
- Process
- Pilot run
- A final word



## ASPASA Technical Audits – ISO 17025 Overview

- ASPASA has recognized the need to improve on inhouse quality testing thru independent external auditors
  - Similar to the HS & E audits
- Proposal to assist in reduction of rejected material
- Improve image of association
- 126 members @ 1 day per audit = 1/2 year of audits



#### **ASPASA Technical Audits – ISO 17025**

- Laboratory accreditation requirements:
  - Personnel certification ISO 17024
  - Calibration of equipment
  - Participation in Inter Laboratory Comparisons
  - System for collecting evidence of testing records
- In line with ISO 17025 but need not go all the way



# ASPASA Technical/Quality Audit split Frans vs Barry



#### **ASPASA Technical Audits – ISO 17025**

- ASPASA membership spilt in half diagonally thru SA
- Auditor's
  - Barry Pearce to tackle North Western Region & Southern Coast
  - Frans Beneke to tackle Eastern Region & Northern KZN
- Quarries to contact ASPASA to enquire re audits & the scheduling audits
  - To be undertaken in similar order as for SH & E audits especially for the far-flung quarries.



#### **ASPASA Technical Audits – ISO 17025**

- Pilot round already undertaken
- Good overall result BUT forms required revisions
- Revised forms will be checked against facility in Cape Town in early Dec
- Revised audit doc to be published on ASPASA website before year end.
- Calibration audits done annually between auditors
- Rollout in 2020 coordinated with HS & E audits so as not to clash



### Lab audit process

- 1<sup>st</sup> step initial audit as gap analysis
  - Getting used to the system & what's required
- 2<sup>nd</sup> step
  - Audit to check gaps addressed
- 3<sup>rd</sup> audit
  - Annually to check on progress & opportunities for improvements
- Benefits
  - Comparable results to commercial faculties
  - Confidence in labs results
    - Informing changes required for production
    - Quality as produced



### Lab audit - process (cont'd)

- What will be checked @ audits
  - Management system of record keeping
  - Calibration of equipment
  - Staff competence and training
  - Inter Laboratory Comparison participation
- Step by step process
  - To improve quality & capabilities
- Assistance also available as & when required outside of audits
  - Staff training, setting up PTS/ILC
- Basically its an assisted training & quality development program in the form of audits & additional quarry visits



#### So lets do it....



- It is a huge but positive step to introduce these technical audits into the quarry laboratory facilities
- Ensures that correct decisions are made regarding products produced
  - Adjustments to crushing informed by lab results
- Ensures the money spent on infrastructure development for the roads industry and other construction, is money well spent.
  - Less rejected materials



# Conclusions on improvement to lab facilities @ quarries....

- Quality labs, personnel & resultant improved confidence in the results allows for better management decisions on the quality of product produced & sold.
- This is by no means a simple quick fix
- It is a long-term approach
  - Incrementally introduced
  - One needs to grow & develop the critically import function of laboratory testing
  - Creating professional facilities whose results are valid
     & on which good management decisions can be made.

